

James C. Wells
1839-1890



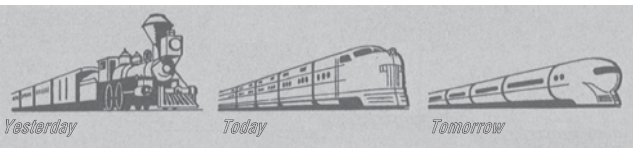
STRUTHERS WELLS CORPORATION

Struthers Wells Division
WARREN, PA.

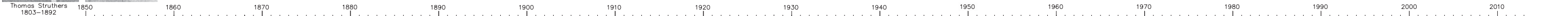
Titusville Iron Works Division
TITUSVILLE, PA.

Titusville Forge Division
TITUSVILLE, PA.

The Story of a Notable American Industrial Corporation



Richard Schuler 1956
John Munch 1966
Patti Bosko 1972
Merl Rice 1973
Bill Sandberg 1964
Richard Mancuso 1973
Caldwell 1973
Dave Carlson 1973



1851 Renamed **Kingsbury & Brown**

Warren Foundry & machine shop established by W.F. Kingsbury on the banks of the Allegheny River by "remodeling the mills known as Stewart's Mills on the island opposite the Grist Mill in the Borough of Warren". Kingsbury employed local foundry men and machinists and began business. Even though he had to rely on uncertain water power, iron that was brought up the river on flat boats, and coal hauled all the way from Dunkirk, via Lake Erie, he was not deterred. He applied his knowledge vigorously and made his business prosper. Products included: plows, plow points, sleigh shoes & cast iron parts for flour and saw mills. Also a range of machining and repair services.

1854 Drake well in Titusville becomes the first successful oil well in the world.

Brown Brothers expands with new products: boilers, oil storage tanks, shell stills & gas engines.

1867 Henry Brown joined by L.W. Arnett & Thomas Struthers: the firm was known as **Brown, Arnett & Co.** and the plant became known as **The Allegheny Iron Works.**

The new owners replaced the frame structure with brick buildings, improved the facilities and quickly increased the staff to over 200. In early 1882, Thomas Struthers proposed to erect, at his own expense, a building suitable for the accommodation of a library, public rental spaces and a Public Hall. His offer was dependent on the citizens of Warren expressing their interest in the project by the purchase of a suitable site for the building. In June 1882, the chosen site was deeded to Thomas Struthers in consideration of \$7,050 raised by the people of Warren and paid to the landowners. (He wanted to build a local opera house - the problem was that most people in town looked askance at an entertainment emporium, so he named it the "Struthers Library Building"). It was an historic triple play. Warren eventually ended up with a beautiful opera house, a substantial post office, and a terrific library.

1875 purchased by Thomas Struthers, James C. Wells, & Alex McKelvey: known as **Struthers Wells**

Expanded product lines: tubular, flue and locomotive boilers. Boilers, oil tanks, and oil stills were added to the product lines. This was the genesis of the widely known Struthers Wells pressure vessels.

1902 incorporated as **Struthers Wells Company**

Produced the first all-welded carbon steel pressure vessel in the U.S., followed by the first all-welded stainless steel pressure vessel several years later. Shortly after it's incorporation it began the manufacture of wood alcohol distillation equipment and became the leading concern in the country in that line. It was among the first to employ oxy-acetylene welding in 1907. Shortly afterward it began to use the electric method welding.

1908 Produced the first all-welded carbon steel pressure vessel in the U.S., followed by the first all-welded stainless steel pressure vessel several years later.

1928 Titusville Iron Works Co., and Struthers Wells Co. merge to become **Struthers Wells-Titusville Corporation**

Bought by the Dillon Group. The three plant complex (1 in Warren & 2 in Titusville) continued intact for over thirty years.

1937 Designed and fabricated it's first feedwater heater for the utility industry.

1942 name changed to **Struthers Wells Corporation**

S.W. pioneers the forced circulation Dowtherm A vaporizer. The 1940 to 1965 period was the time of almost complete transformation for the Warren facility wherein it achieved world-wide recognition as a designer and fabricator of performance warranted sophisticated process and energy related equipment.

1955 S.W. develops the radiant-wall furnace. This design has since become the world wide standard.

S.W. develops it's MULTIWALL laminated shell construction for use in high pressure vessels for use at missile silos.

1959 S.W. develops it's

1962 **Struthers Thermo-Flood Corporation** formed

The company has expanded to include plants in Titusville, Pa., Gulport, Miss., and Winfield, Kansas, with operations of the four plants coordinated centrally at **Struthers Wells Nuclear and Process Company** in Warren, Pa.

1976

Struthers Wells Corp.: Struthers Wells offices & plant in Warren, Pa., Struthers Thermo-Flood offices & plant in Winfield, Kansas with a field service office in Bakersfield, Ca., Struthers Scientific & International Corp. in Warren, Pa. & Paris, France. Struthers Wells Gulfport offices & plant in Gulfport, Mississippi.

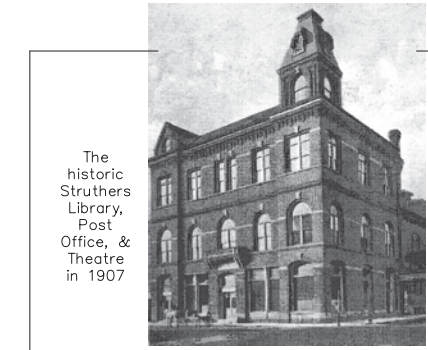
1986 restructuring & sale of subsidiaries named **Struthers Wells Industries**

Shop machinery auctioned off & shop buildings sold. On July 1, intellectual property with assets and ongoing business of S.W. were sold to **Struthers Industries, Inc. of Gulfport, Mississippi**, a former subsidiary of Struthers Wells

1993 closure of Warren Plant & Chapter 11 bankruptcy

2005 Intellectual property assets purchased by Thermal Engineering International (a subsidiary of Babcock Power) & renamed **TEI-Struthers Wells** with offices in Warren, Pa., & Houston, Tx.

2013 April 12 Closure of Struthers Wells Warren office. 162 years of continuous service in the Warren/Titusville area comes to an end. **The Future?** Plans are underway to consolidate the engineering offices in Louisville, Kentucky; hiring new staff to replace losses from the Warren & Houston offices. Houston will remain open as the sales office. Fabricating plants in Joplin, MO., & Sapulpa, OK.



MILESTONES: Dec. 3, 1883: Library Hall opens, with the opera "Iolanthe" as the entertainment. Nov. 10, 1919: The new Library Theatre opens after a complete gutting and remodeling of the auditorium, with a popular Broadway play "My Lady Friends" starring Clifton Crawford on the evening's program. Oct. 15, 1983: The Library Theatre celebrates an extensive renovation and its 100th birthday with a Gala Re-Opening featuring a varied program with jazz pianist George Shearing, classical pianist Eugene List, opera singers Julia Lovett and James Sergi, a professional dance company, and a bagpipe and drum band. 1984: The Library Room is restored to its original splendor and outfitted for special events and gatherings.



Inside the Struthers Library Theatre



Produced the first penstock on the American side of Niagara Falls and the first on the Canadian side a few years later.

S.W. was one of the first companies to foresee the need of heat treating welded vessels and following the merger in 1928 began installation of the necessary equipment. A car type furnace was constructed, the floor of the car being the bottom of the furnace. Heated by gas, the furnace was 87 feet long, 14 feet wide, and 16 feet high. The furnace operated with a maximum temperature of 2150 F.

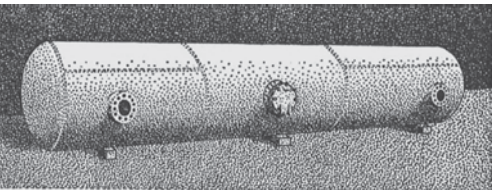


The famous first Drake oil well was drilled 'within a year and a mile' of the Titusville Iron Works.

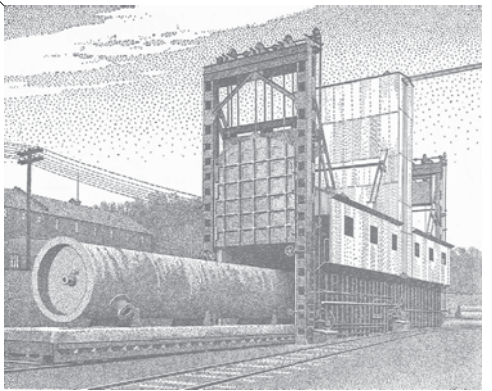
In the middle 1920's, Struthers Wells hired a number of design engineers experienced in the petroleum refining field from Smith Engineering in Kansas City; entering the contracting field as a designer and installer of small refinery crude distillation and cracking units. This represented the start of it's exposure to the design of process equipment such as heat exchangers, distillation towers, waste heat boilers, and process furnaces.



This shop, built in 1856, occupied a small part of the land on which the large plant was later built.



The use of welding instead of riveting made better pressure vessels possible. Struthers Wells quickly grasped the possibilities of the new method. The first all-welded pressure vessel built by Struthers Wells in 1908. It was 7 feet in diameter, 29 feet 9 inches long. This equipment is still operating at Forest Products Laboratory in Wisconsin. [1944]



The annealing furnace at Warren was one of the world's largest

In the middle 1950's, Struthers Wells formed **Struthers Scientific & International Corporation**

During WWII, S.W. participated heavily in the defense program fabricating hundreds of heat exchangers and condensers for Liberty Ships. It also made coolers, condensers, heaters of special design and evaporators that went into U.S. Navy battleships, cruisers, destroyers and Maritime Commission cargo ships. Also: gun barrels, crankshafts for diesel engines, destroyer and submarine shafting, cylinders and plungers for aircraft carriers, rotors for turbines, reduction gear cases, etc., etc.

In the middle 1960's, Struthers Wells formed **Struthers Wells Gulfport, Inc.** with a fabricating plant in Gulfport, Mississippi

SNAP NEWS

THIS NEWSLETTER IS PUBLISHED BY Struthers FOR ITS EMPLOYEES, FAMILIES AND FRIENDS. AN EQUAL OPPORTUNITY EMPLOYER

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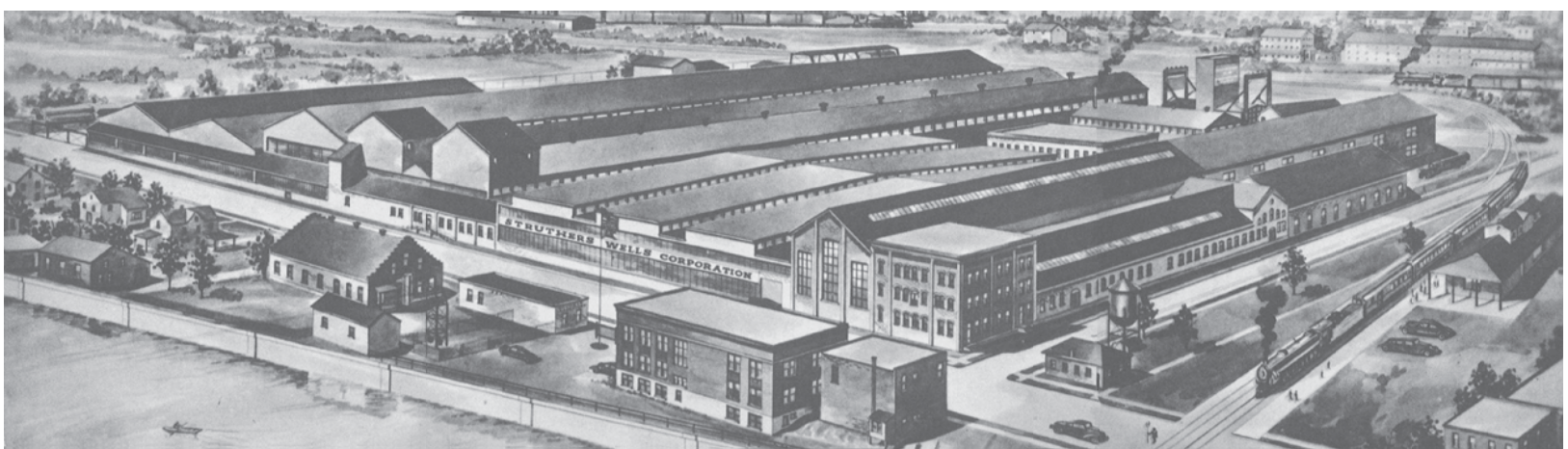
Struthers Awarded Large Soviet Contract

By J. P. PANABATES
At 11:00 P.M. Moscow time on March 2nd, I made the last signature on the contract that was to represent the largest single order ever received by Struthers in its 137-year-old history. The contract stipulated construction of 60 nuclear steam generators and commercial refrigeration, and was accomplished in my eleventh trip to Russia. It is remarkable that eleven in eleven I was successful. I am confident that eleven in eleven is indeed a lucky number.
The Soviet Union currently has the largest oil production of any nation in the world, including Saudi Arabia, and it is estimated by authoritative sources to have the highest reserves of any nation. Much of the Soviet Union's oil, however, is located in areas where the terrain is extremely rugged, and where climatic conditions are extremely severe. Because of these conditions, exploration and development of new oil fields is slow, and Soviet oil production has leveled off. A U.S. government agency has predicted that Soviet oil production will likely start to decline within the next several years.
Based on U.S. experience in California, only about 12-15% of the available oil can be recovered by primary production in heavy crude oil fields. It is not known when the comparable figure may be in the Soviet Union where oil production is further handicapped by low steam temperatures. Enhanced recovery techniques in California involving primarily high pressure steam injection have increased recovery of the oil in place to over 35-40%, thus, almost twice as much oil can be produced from a field through the use of steam injection as was produced through primary means.
As we are conducting a search for contract covers we have been providing the citizens of India since 1962 for steam injection applications to enhance the country's primary oil production. It is this contract that assures that the Soviet Union will utilize the equipment we are providing to increase the effectiveness of steam injection in improving crude oil production in their oil fields. If the project is successful, there is potential for continuing business in significant volume.
The contract for the use of 600,000 tons, and was awarded to our wholly owned subsidiary, Struthers Thermo-Flood Corporation, by V.O. Medvedev, Minister of Moscow, the Foreign Trade Organization serving the oil industry of the Soviet Union. The contract covers the following specific equipment:
(1) 60 nuclear steam generators
(2) 60 marine ton-hour steam generators
(3) 60 marine ton-hour Reverse Osmosis Desalination Systems
(4) 60 marine ton-hour Reverse Osmosis Desalination Systems
(5) 60 marine ton-hour Reverse Osmosis Desalination Systems
All of the work will be performed at our Winfield, Kansas plant or within one of our Winfield, Kansas plants or within one of our Winfield, Kansas plants.
The 60 marine ton-hour steam generators are about 275 times larger than any oil field steam generators which we have previously fabricated. The fuel requirement for each of these generators is sufficient to heat over 1400 houses in Warren in the coldest winter day. The cores of these generators will be installed near the East Shore of the Caspian Sea where fresh water is not available for use as feedwater for the steam generators. For this reason, we are providing site remote nuclear desalination systems, including the Duffin boiler filter permeators to reduce the salt content of the sea water from 14,000 ppm to an average of 500 ppm. The salinity of the Caspian Sea increases markedly from the North to the South to the Sea. Where the Volga River empties into the Caspian Sea at its northern extremity, the salinity is relatively low. Through solar evaporation, the salinity of the Caspian Sea at its southern extremity where it borders Iran is (cont. on page 3)

Struthers newsletter published for many years



The Warren shop where W.F. Kingsbury began business in 1851



The Warren Division of Struthers Wells Corporation in the early 1940's



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